



**Setting the standard. Leading the industry. Protecting your products.**

**PRODUCT CATALOG**



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## ***Sigma Stretch Film: Over 30 Years of Innovation, Quality, and Consistency***

In 1993, Sigma Stretch Film set out to redefine the industry. Our philosophy was clear: deliver consistent products at fair prices, tailored specifically for our distribution partners. Thirty years later, we've evolved from a small company with big ideas into ***The Industry Leader***.

Starting with our first plant in New Jersey, Sigma expanded across North America — adding grassroots facilities in Kentucky, Oklahoma, California, Canada, and Georgia — and now boasts over 700 million pounds of annual production capacity. We remain committed to innovation, consistently investing in cutting-edge equipment and technology.

At the core of Sigma's success is our unwavering dedication to quality, ease of use, and product consistency. Every employee takes pride in manufacturing stretch film products trusted around the world.

**The proof is in our product.**



## ENGINEERED PACKAGING SOLUTIONS, DELIVERED WITH PRECISION

Explore our industry-leading Packworx facility, advanced Rite-Gauging® method, and expert packaging assessments - all designed to elevate your business.



### PACKWORX: WHERE PACKAGING SCIENCE MEETS THE REAL WORLD

Packworx is our state-of-the-art Package Assessment Lab and Training Center, located at our 12,000 sq. ft. facility in Shelbyville, KY. Since opening in 2014, we've welcomed thousands of distributors and sales professionals from across North America.

Our program combines classroom instruction on the science of effective packaging with hands-on application in our fully equipped assessment lab. This integrated approach ensures participants are well-prepared to solve real-world packaging challenges.

Beyond training, Packworx offers full-scale packaging assessments. Our Certified Packaging Engineers work directly with clients to develop innovative solutions that improve performance, reduce risk, and help ensure products arrive safely and efficiently.

**Ready to optimize your packaging? Visit Packworx to experience how expert training and assessments can elevate your stretch film strategy. Let's wrap smarter—together.**



Rite-Gauging® is our method for ensuring stretch film is used as efficiently and effectively as possible. The goal is to optimize load containment and minimize waste by matching the correct film type and thickness to your specific application and equipment.

Rite-Gauging® helps reduce film waste, improve load security, lower packaging costs, and support sustainability goals—all through smarter, more efficient stretch film use.

**Want to wrap smarter? Ask us about Rite-Gauging® and start saving film, time, and money.**

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### PUT YOUR PALLET TO THE TEST — WE'LL PROVE IT OR PAY THE FREIGHT!

Sigma Stretch Film's free packaging assessments are expert-driven evaluations designed to optimize your packaging for efficiency, cost savings, and product safety. Using advanced testing—including ASTM, ISTA, and EU standards—our team analyzes your control pallet, tests film performance, and delivers a data-backed plan to improve load containment, reduce damage, lower costs, and meet sustainability goals. If we can't outperform your current packaging, we pay your freight.

**SIGMA CLASSIC**

**General-purpose blown hand film** designed for securing challenging load profiles.

**Bi-axial molecular orientation** enhances puncture and tear resistance adding strength.

**Aggressive cling package** reduces film tails and ensures a secure wrap.

**Available in a wide range of sizes and gauges** to meet different wrapping needs.

**Applications include:** brick and block, warehouses, transportation industry, food distribution, all hand applications, cold environments, irregular shaped loads, distribution centers, bagged products, and boxed products.



| Product        | Length | Gauge | Case Weight (LBS) | Cases/Pallet |
|----------------|--------|-------|-------------------|--------------|
| <b>12 INCH</b> |        |       |                   |              |
| HBH121590      | 1,500' | 90    | 25.9              | 48           |
| HBH121580      | 1,500' | 80    | 23.0              | 48           |
| HBH121575      | 1,500' | 75    | 21.6              | 48           |
| HBH121570      | 1,500' | 70    | 20.2              | 48           |
| HBH122060      | 2,000' | 60    | 23.0              | 48           |
| <b>15 INCH</b> |        |       |                   |              |
| HBH151590      | 1,500' | 90    | 32.4              | 48           |
| HBH151580      | 1,500' | 80    | 28.8              | 48           |
| HBH151575      | 1,500' | 75    | 27.0              | 48           |
| HBH151570      | 1,500' | 70    | 25.2              | 48           |
| HBH151565      | 1,500' | 65    | 23.4              | 48           |
| HBH152060      | 2,000' | 60    | 28.8              | 48           |
| <b>18 INCH</b> |        |       |                   |              |
| HBH1810120     | 1,500' | 120   | 34.6              | 36           |
| HBH181590      | 1,500' | 90    | 38.9              | 36           |
| HBH181580      | 1,500' | 80    | 34.6              | 36           |
| HBH181575      | 1,500' | 75    | 32.4              | 36           |
| HBH181570      | 1,500' | 70    | 30.2              | 36           |
| HBH181565      | 1,500' | 65    | 28.1              | 36           |
| HBH182060      | 2,000' | 60    | 34.6              | 36           |

All Sigma Stretch Film products are fully recyclable through proper channels.  
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**SIGMA SELECT**

Durable, all-purpose **cast hand film** designed for versatile use.

**High clarity and easy unwind** for efficient application.

**Applications include:** brick and block, warehouses, transportation industry, food distribution, all hand applications, cold environments, irregular shaped loads, distribution centers, bagged products, and boxed products.



| Product        | Length | Gauge | Case Weight (LBS) | Cases/Pallet |
|----------------|--------|-------|-------------------|--------------|
| <b>16 INCH</b> |        |       |                   |              |
| HSC161580      | 1,500' | 80    | 30.7              | 36           |
| HSC161565      | 1,500' | 65    | 25.0              | 36           |
| <b>17 INCH</b> |        |       |                   |              |
| HSC171580      | 1,500' | 80    | 32.6              | 36           |
| HSC171565      | 1,500' | 65    | 26.5              | 36           |
| <b>18 INCH</b> |        |       |                   |              |
| HSC181580      | 1,500' | 80    | 34.6              | 36           |
| HSC181565      | 1,500' | 65    | 28.1              | 36           |

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**SIGMA STRETCHED**

**Pre-stretched to the film's natural "lock-up" point** for easy application and consistent usage, maximizing efficiency and minimizing waste.

**Combines the strength and durability of blown film** with a lightweight, easy-to-use roll.

**Lighter rolls** help reduce user fatigue during application.

**Bulk packs** ideal for high-volume use.

**Longer rolls** increase efficiency wrapping more pallets per roll.

**Applications include:** cold environments, grocery and distribution warehouses, internal wrapping, boxed products, food processors, and all load profiles.

**SIGMA  
STRETCHED**



| Product         | Length | Gauge | Roll Weight (LBS) | Package | Rolls/Pallet |
|-----------------|--------|-------|-------------------|---------|--------------|
| <b>14 INCH</b>  |        |       |                   |         |              |
| HPS1420MB       | 2,000' | 29    | 3.25              | Bulk    | 132          |
| <b>15½ INCH</b> |        |       |                   |         |              |
| HPS1620MB       | 2,000' | 29    | 3.60              | Bulk    | 132          |
| HPS1620LB       | 2,000' | 24    | 3.00              | Bulk    | 180          |
| <b>17½ INCH</b> |        |       |                   |         |              |
| HPS1820MB       | 2,000' | 29    | 4.06              | Bulk    | 88           |

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**SIGMA STEEL**

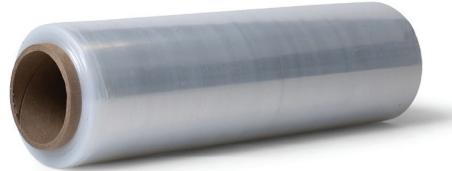
**High-performance, one-sided cling cast hand film** for secure, efficient wrapping.

**Engineered to lock up at 75% stretch** for easy application and strong load containment.

**High clarity and smooth, easy unwind** for quick and precise use.

**One-sided cling** prevents pallet-to-pallet adhesion, ensuring clean separation during storage and transport.

**Durable puncture resistance** for reliable load protection.



| Product        | Length | Gauge | Case Weight (LBS) | Cases/Pallet |
|----------------|--------|-------|-------------------|--------------|
| <b>14 INCH</b> |        |       |                   |              |
| HST141447      | 1,476' | 47    | 15.5              | 80           |
| HST141442      | 1,476' | 42    | 13.9              | 80           |
| <b>16 INCH</b> |        |       |                   |              |
| HST161452      | 1,476' | 52    | 19.7              | 64           |
| HST161447      | 1,476' | 47    | 17.8              | 64           |
| HST161442      | 1,476' | 42    | 15.9              | 64           |
| <b>18 INCH</b> |        |       |                   |              |
| HST181452      | 1,476' | 52    | 22.1              | 64           |
| HST181447      | 1,476' | 47    | 20.0              | 64           |
| HST181442      | 1,476' | 42    | 17.9              | 64           |

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**SIGMA SUPREME**

Premium-grade blown hand film offers superior performance.

**Thin-gauge options** help minimize film consumption.

**Durable puncture resistance** for reliable load protection.

**Applications include:** cold environments, grocery warehouses, internal wrapping, boxed products, food processors, all load profiles, all hand applications, warehouses, brick and block, irregular shaped loads, distribution centers, and bagged products.

**SIGMA  
SUPREME**

| Product        | Length | Gauge | Case Weight (LBS) | Cases/Pallet |
|----------------|--------|-------|-------------------|--------------|
| <b>16 INCH</b> |        |       |                   |              |
| HPB161563      | 1,500' | 63    | 24.2              | 48           |
| HPB161557      | 1,500' | 57    | 21.9              | 48           |
| HPB161551      | 1,500' | 51    | 19.6              | 48           |
| <b>18 INCH</b> |        |       |                   |              |
| HPB181563      | 1,500' | 63    | 27.2              | 48           |
| HPB181557      | 1,500' | 57    | 24.6              | 48           |
| HPB181551      | 1,500' | 51    | 22.0              | 48           |

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**SIGMA EXTENDED CORE**

Premium-grade **cast hand film** designed for strength and efficiency.

**Integrated 5" handles** provide a comfortable grip.

**No dispensers needed** for hassle-free use.

**Lightweight rolls reduce fatigue** and work well in tight spaces.

**Wide web design** allows faster wrapping with fewer turns.

SIGMA  
**EXTENDED**  
CORE



| Product   | Length | Gauge | Case Weight (LBS) | Cases/Pallet |
|-----------|--------|-------|-------------------|--------------|
| RSC201080 | 1,000' | 80    | 25.6              | 48           |
| RSC201070 | 1,000' | 70    | 22.4              | 48           |

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## SIGMA SUMMIT

Sigma's best-selling high-performance one-sided cling cast machine film.

**Engineered for high-speed applications.**

**Suitable for various wrapping needs**, including A, B, and C loads.

**One-sided cling** eliminates unwanted adhesion, ensuring efficient storage and transport.

**Applications include:** bagged and boxed products, fully automatic equipment, bundling applications, high-speed overhead equipment, loads requiring OSC and film clarity, A, B, and C-load profiles, inboard/outboard loads, distribution center mixed pallets, light to heavy weight containers.



| Product        | Length | Gauge | Roll Weight (LBS) | Rolls/Pallet |
|----------------|--------|-------|-------------------|--------------|
| <b>18 INCH</b> |        |       |                   |              |
| MIT186080      | 6,000' | 80    | 34.6              | 40           |
| MIT186070      | 6,000' | 70    | 30.2              | 40           |
| <b>20 INCH</b> |        |       |                   |              |
| MIT2045105     | 4,500' | 105   | 37.8              | 40           |
| MIT205090      | 5,000' | 90    | 36.0              | 40           |
| MIT206080      | 6,000' | 80    | 38.4              | 40           |
| MIT206070      | 6,000' | 70    | 33.6              | 40           |
| MIT206063      | 6,000' | 63    | 30.2              | 40           |
| MIT207263      | 7,250' | 63    | 36.5              | 40           |
| MIT207065      | 7,000' | 65    | 36.4              | 40           |
| MIT205063S50   | 5,000' | 63    | 25.2              | 50           |
| MIT204555S60   | 4,500' | 55    | 19.8              | 60           |
| MIT208055      | 8,000' | 55    | 35.2              | 40           |
| <b>30 INCH</b> |        |       |                   |              |
| MIT305090      | 5,000' | 90    | 54.0              | 20           |
| MIT306080      | 6,000' | 80    | 57.6              | 20           |
| MIT306070      | 6,000' | 70    | 50.4              | 20           |
| MIT307065      | 7,000' | 65    | 54.6              | 20           |
| MIT305063S25   | 5,000' | 63    | 37.8              | 25           |
| MIT308055      | 8,000' | 55    | 52.8              | 20           |

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**SIGMA SELECT PLUS**

**Versatile and reliable cast machine film for wrapping a wide range of load types**, reducing the need for multiple films.

**Economical without compromising strength**

**Reliable high-speed performance**

**Superior load stability** prevents shifting and damage during transit and storage.

**High clarity** speeds up product identification and streamlines inventory handling.

**One-sided cling** eliminates unwanted adhesion, ensuring efficient storage and transport.

**Applications include:** beverage industry, bagged products, boxed products, paper rolls, general purpose applications, and A/B-load profiles

**SIGMA  
SELECTPLUS**



| Product      | Length | Gauge | Roll Weight (LBS) | Rolls/Pallet |
|--------------|--------|-------|-------------------|--------------|
| <b>500mm</b> |        |       |                   |              |
| MSA50040115  | 4,000' | 115   | 36.2              | 40           |
| MSA5005090   | 5,000' | 90    | 35.5              | 40           |
| MSA5005080   | 5,000' | 80    | 31.5              | 40           |
| MSA5006080   | 6,000' | 80    | 37.8              | 40           |
| MSA5005075   | 5,000' | 75    | 29.6              | 40           |
| MSA5006075   | 6,000' | 75    | 35.9              | 40           |
| MSA5006070   | 6,000' | 70    | 33.1              | 40           |
| MSA5006570   | 6,500' | 70    | 35.9              | 40           |
| MSA5008060   | 8,000' | 60    | 37.8              | 40           |
| <b>750mm</b> |        |       |                   |              |
| MSA7505090   | 5,000' | 90    | 53.1              | 20           |
| MSA7505080   | 5,000' | 80    | 47.2              | 20           |
| MSA7506080   | 6,000' | 80    | 56.6              | 20           |
| MSA7506070   | 6,000' | 70    | 49.6              | 20           |
| MSA7506570   | 6,500' | 70    | 53.7              | 20           |
| MSA7508060   | 8,000' | 60    | 56.6              | 20           |

## The Evolution of a Proven Formula

All Sigma Stretch Film products are fully recyclable through proper channels.  
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## SIGMA EVOLVE

**Sigma's ultra high-performance cast machine film** for high-speed, demanding applications.

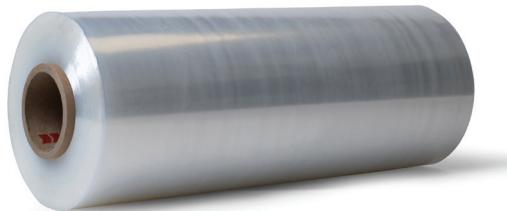
**Polypropylene-enhanced formulation** minimizes tears and punctures.

**Ideal for down-gauging** using Sigma's Rite-Gauging® method.

**One-sided cling** eliminates unwanted adhesion, ensuring efficient storage and transport.

**Consistent gauge control and clean roll edges** ensure smooth, reliable use.

**Ideal for inboard loads** subject to increased stress.



| Product       | Length  | Gauge | Roll Weight (LBS) | Rolls/Pallet |
|---------------|---------|-------|-------------------|--------------|
| <b>500mm</b>  |         |       |                   |              |
| MEV5006080    | 6,000'  | 80    | 37.8              | 40           |
| MEV5007061    | 7,000'  | 61    | 33.6              | 40           |
| MEV5008054    | 8,000'  | 54    | 34.0              | 40           |
| MEV5005054S60 | 5,000'  | 54    | 21.3              | 60           |
| MEV5009047    | 9,000'  | 47    | 33.3              | 40           |
| MEV50010042   | 10,000' | 42    | 33.1              | 40           |
| <b>750mm</b>  |         |       |                   |              |
| MEV7506080    | 6,000'  | 80    | 56.6              | 20           |
| MEV7507061    | 7,000'  | 61    | 50.4              | 20           |
| MEV7508054    | 8,000'  | 54    | 51.0              | 20           |
| MEV7509047    | 9,000'  | 47    | 49.9              | 20           |
| MEV75010042   | 10,000' | 42    | 49.6              | 20           |

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## SIGMA VORTEX

**High-durability multi-layer blown film** built for demanding, high-speed applications.

**Stiff formula with strong puncture resistance** secures heavy, hard-to-wrap A, B, and C loads.

Opportunity to reduce film thickness while increasing containment.

**One-sided cling** eliminates unwanted adhesion, ensuring efficient storage and transport.



| Product      | Length (m) | Gauge | Roll Weight (LBS) | Rolls/Pallet |
|--------------|------------|-------|-------------------|--------------|
| <b>500mm</b> |            |       |                   |              |
| MVT5001230   | 1220       | 120   | 37.8              | 40           |
| MVT5001425   | 1430       | 100   | 37.0              | 40           |
| MVT5001523   | 1525       | 90    | 35.5              | 40           |
| MVT5001820   | 1830       | 80    | 37.8              | 40           |
| MVT5001917   | 1980       | 70    | 35.8              | 40           |
| <b>750mm</b> |            |       |                   |              |
| MVT7501230   | 1220       | 120   | 56.7              | 20           |
| MVT7501425   | 1430       | 100   | 55.3              | 20           |
| MVT7501523   | 1525       | 90    | 53.1              | 20           |
| MVT7501820   | 1830       | 80    | 56.7              | 20           |
| MVT7501917   | 1980       | 70    | 53.6              | 20           |

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## SIGMA MAGNUM CAST

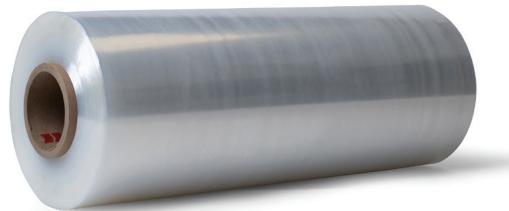
**High prestretch quality** offers consistent, reliable performance.

Delivers **optimum results when pre-stretched between 250% and 300%**.

**Double-sided cling cast film** maximizes hold strength and keeps loads securely in place.

**Applications include:** bagged products, food processors, most A/B-load profiles, light to moderate weight loads, distribution warehouses, automatic equipment, high speed overhead equipment, boxed product, items prone to crush.

SIGMA  
**MAGNUM**  
CAST



| Product        | Length | Gauge | Roll Weight (LBS) | Rolls/Pallet |
|----------------|--------|-------|-------------------|--------------|
| <b>20 INCH</b> |        |       |                   |              |
| MFC2045100     | 4,500' | 100   | 36.0              | 40           |
| MFC206080      | 6,000' | 80    | 38.4              | 40           |
| MFC206075      | 6,000' | 75    | 36.0              | 40           |
| MFC206070      | 6,000' | 70    | 33.6              | 40           |
| MFC206065      | 6,000' | 65    | 31.2              | 40           |
| MFC208055      | 8,000' | 55    | 35.2              | 40           |
| <b>30 INCH</b> |        |       |                   |              |
| MFC306075      | 6,000' | 75    | 54.0              | 20           |
| MFC306065      | 6,000' | 65    | 46.8              | 20           |
| MFC308055      | 8,000' | 55    | 52.8              | 20           |

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## SIGMA SECURE

**Blown machine film delivers maximum containment force** and puncture resistance for heavy, high-risk loads.

**Superior bonding between film layers** reduces tailing.

**Reliable performance** in extreme cold, dusty, or outdoor conditions.

**Ideal for heavy, challenging C-type loads.**

**Applications include:** heavy bagged products, magazines and papers, roofing materials, liquids, high containment applications, unstable B/C load profiles, cold environments, irregular shaped loads, heavy weight loads, brick and block, and large/heavy bagged items.

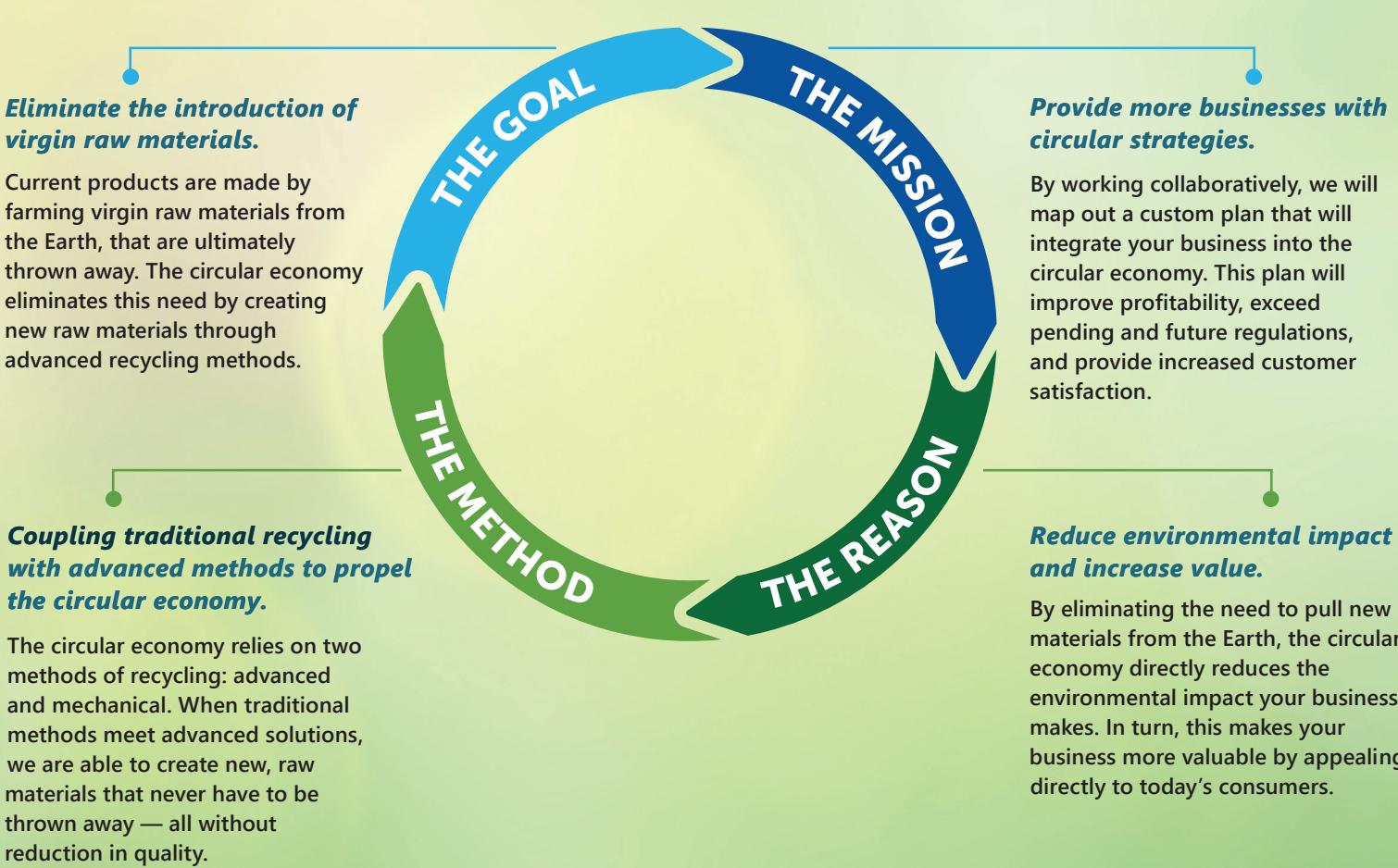
SIGMA  
**SECURE**



| Product        | Length | Gauge | Roll Weight (LBS) | Rolls/Pallet |
|----------------|--------|-------|-------------------|--------------|
| <b>20 INCH</b> |        |       |                   |              |
| MPB2040120     | 4,000' | 120   | 38.4              | 40           |
| MPB2044100     | 4,400' | 100   | 35.2              | 40           |
| MPB205090      | 5,000' | 90    | 36.0              | 40           |
| MPB205080      | 5,000' | 80    | 32.0              | 40           |
| MPB206080      | 6,000' | 80    | 38.4              | 40           |
| MPB206070      | 6,000' | 70    | 33.6              | 40           |

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# **Plastic Recycling is evolving, and the future is here.**



**Will you join the fight? The good fight?**

Contact your Sigma Stretch Film representative today to see the economic and environmental impact your business can make.

[sigmastreethtools.com/isustain-recycling](http://sigmastreethtools.com/isustain-recycling)

# SUSTAIN360

## SIGMA SUSTAIN 360 - HAND FILM

**30% PCR content cast hand film** combines sustainability with reliable performance.

**75% stretch "lock-up" design** for easy application and optimized containment.

Thinner gauge at full stretch reduces film usage without sacrificing strength.

**High clarity** and easy unwind improve handling efficiency.

**One-sided cling** prevents pallet-to-pallet adhesion, ensuring clean separation during storage and transport.

**Excellent puncture resistance** for dependable load protection.

*Sustain 360 is engineered to have a "lock up" point at 75% stretch, enabling the user to stretch film thinner, using less product, with unrivaled containment.*

*For example: 42g Sustain 360 at 75% stretch, will have an on-pallet thickness of 31g. Using Sustain 360, a 30% PCR stretch film, only approximately 22 of those gauge points come from virgin resin demonstrating a reduction of 75% in virgin resin use when compared to a traditional 80g film!*



| Product   | Length | Width   | Gauge | Case Weight (LBS) | Cases/Pallet |
|-----------|--------|---------|-------|-------------------|--------------|
| HSP40090  | 1312'  | 400mm   | 57    | 18.8              | 64           |
| HSP181452 | 1476'  | 18 inch | 52    | 22.1              | 64           |
| HSP181447 | 1476'  | 18 inch | 47    | 20.0              | 64           |
| HSP40070  | 1476'  | 400mm   | 47    | 17.5              | 64           |
| HSP141442 | 1476'  | 14 inch | 42    | 13.9              | 80           |
| HSP40060  | 1558'  | 400mm   | 42    | 16.5              | 64           |
| HSP40060B | 1558'  | 400mm   | 42    | 4.1               | 264          |

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# SUSTAIN360

## SIGMA SUSTAIN 360 - MACHINE FILM

**30% PCR content cast machine film** supports sustainability initiatives.

**High-speed performance** engineered from a proven Sigma formula.

**Polypropylene-enhanced formulation** provides superior tear and puncture resistance.

**One-sided cling** prevents pallet-to-pallet adhesion, ensuring clean separation during storage and transport.

**Consistent gauge and perfect roll-edge** profiles allow for reliable application.

**200-250% recommended stretch** ensures optimal containment.



| Product      | Length | Gauge | Roll Weight (LBS) | Rolls/Pallet |
|--------------|--------|-------|-------------------|--------------|
| <b>500mm</b> |        |       |                   |              |
| MEP5007061   | 7000'  | 500mm | 61                | 33.6         |
|              |        |       |                   | 40           |

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**SIGMA ECOSUPREME**

**Blown film strength and cling** in a lightweight, ergonomic roll.

**Pre-stretch technology** optimizes film usage, reducing worker fatigue.

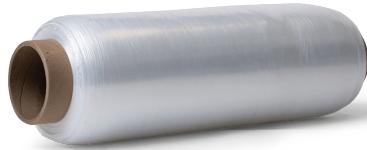
**High containment at thinner gauges** minimizes plastic consumption.

**Damage-proof rolls** ensure reliable performance.

**Extended core** design for easy, applicator-free handling.

**Safer, walk-forward application** compared to conventional films.

**Applications include:** cold environments, distribution and grocery warehouse, internal wrapping, boxed products, food processors, hand wrap applications, all load profiles, and bagged products.



| Product         | Width (mm) | Length (m) | Case Weight (Lbs) | Package | Rolls/Pallet |
|-----------------|------------|------------|-------------------|---------|--------------|
| <b>39 GAUGE</b> |            |            |                   |         |              |
| HPE1615ECO      | 385        | 450        | 14.50             | Boxed   | 48           |
| HPE1615ECOB     | 385        | 450        | 3.63              | Bulk    | 180          |
| HPE1815ECO      | 445        | 450        | 16.12             | Boxed   | 48           |
| <b>33 GAUGE</b> |            |            |                   |         |              |
| HPE1415ECO2     | 347        | 450        | 10.91             | Boxed   | 48           |
| HPE1615ECO2     | 385        | 450        | 12.08             | Boxed   | 48           |
| HPE1615ECO2B    | 385        | 450        | 3.02              | Bulk    | 189          |
| HPE1620ECO2B    | 385        | 610        | 4.09              | Bulk    | 180          |
| HPE1815ECO2     | 445        | 450        | 13.64             | Boxed   | 48           |
| HPE1815ECO2B    | 445        | 450        | 3.41              | Bulk    | 126          |
| HPE1820ECO2B    | 445        | 610        | 4.62              | Bulk    | 120          |
| <b>29 GAUGE</b> |            |            |                   |         |              |
| HPE1415ECO3     | 347        | 450        | 9.59              | Boxed   | 48           |
| HPE1415ECO3B    | 347        | 450        | 2.40              | Bulk    | 177          |
| HPE1615ECO3     | 385        | 450        | 10.62             | Boxed   | 48           |
| HPE1615ECO3B    | 385        | 450        | 2.65              | Bulk    | 118          |
| HPE1620ECO3B    | 385        | 610        | 3.60              | Bulk    | 112          |
| HPE1815ECO3     | 445        | 450        | 11.99             | Boxed   | 48           |
| HPE1815ECO3B    | 445        | 450        | 3.00              | Bulk    | 118          |
| HPE1820ECO3B    | 445        | 610        | 4.06              | Bulk    | 112          |
| <b>24 GAUGE</b> |            |            |                   |         |              |
| HPE1615ECO4     | 385        | 450        | 8.79 / Case       | Boxed   | 48           |
| HPE1615ECO4B    | 385        | 450        | 2.20 / Roll       | Bulk    | 126          |

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## SIGMA EVOLVE

**Sigma's ultra-high performance cast machine film** for high-speed demanding applications.

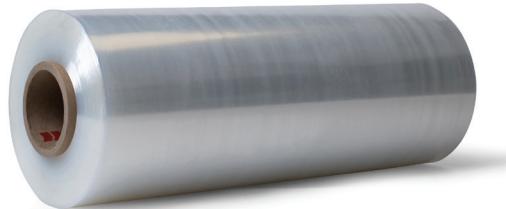
**Polypropylene-enhanced** formulation minimizes tears and punctures.

**Rite-Gauging® compatibility** ideal for effective down-gauging

**One-sided cling** prevents pallet-to-pallet adhesion, ensuring clean separation during storage and transport.

**Consistent gauge and perfect roll-edge** profiles for reliable application.

**Optimized for inboard loads** experiencing higher stress.



| Product       | Length  | Gauge | Roll Weight (LBS) | Cases/Pallet |
|---------------|---------|-------|-------------------|--------------|
| <b>500mm</b>  |         |       |                   |              |
| MEV5006080    | 6,000'  | 80    | 37.8              | 40           |
| MEV5007061    | 7,000'  | 61    | 33.6              | 40           |
| MEV5008054    | 8,000'  | 54    | 34                | 40           |
| MEV5005054S60 | 5,000'  | 54    | 21.3              | 40           |
| MEV5009047    | 9,000'  | 47    | 33.3              | 40           |
| MEV50010042   | 10,000' | 42    | 33.1              | 40           |
| <b>750mm</b>  |         |       |                   |              |
| MEV7506080    | 6,000'  | 80    | 56.6              | 20           |
| MEV7507061    | 7,000'  | 61    | 50.4              | 20           |
| MEV7508054    | 8,000'  | 54    | 51                | 20           |
| MEV7509047    | 9,000'  | 47    | 49.9              | 20           |
| MEV75010042   | 10,000' | 42    | 49.6              | 20           |

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**SIGMA VANISH**

**Cast film powered by Eclipse™ Technology** for accelerated bio-assimilation.

**Designed to fully bio-assimilate within 2 years** after disposal.

**Leaves no microplastics behind** in the environment.

**Available in both hand and machine film.**

**SIGMA**  
**VANISH**  
FEATURING ECLIPSE™  
BIO-ASSIMILATION TECHNOLOGY



| Product             | Width   | Length | Gauge | Unit Weight (LBS) | Units/Pallet |
|---------------------|---------|--------|-------|-------------------|--------------|
| <b>MACHINE FILM</b> |         |        |       |                   |              |
| MVA50040120         | 500mm   | 4000'  | 120   | 37.8              | 40           |
| MVA50045100         | 500mm   | 4500'  | 100   | 35.5              | 40           |
| MVA5006080          | 500mm   | 6000'  | 80    | 37.8              | 40           |
| MVA5006070          | 500mm   | 6000'  | 70    | 33.1              | 40           |
| MVA5007263          | 500mm   | 7250'  | 63    | 36.0              | 40           |
| MVA5008055          | 500mm   | 8000'  | 55    | 34.7              | 40           |
| MVA5009049          | 500mm   | 9000'  | 49    | 34.8              | 40           |
| <b>HAND FILM</b>    |         |        |       |                   |              |
| HVB161452           | 16 inch | 1476'  | 52    | 19.6              | 64           |
| HVB161447           | 16 inch | 1476'  | 47    | 17.8              | 64           |

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## SIGMA ENDURE

Engineered from 25% Post-Consumer Recycled (PCR) blown film, up to 50% additional recycled content, and 25% virgin material.

**Supports circular economy** through partnerships with professional recyclers.

**Conventional blown film quality** for reliable hand wrapping.

**Double-sided cling** provides consistent grip on both sides.

SIGMA  
**ENDURE**



| Product        | Length | Gauge | Case Weight (LBS) | Cases/Pallet |
|----------------|--------|-------|-------------------|--------------|
| <b>18 INCH</b> |        |       |                   |              |
| HND181580      | 1500'  | 80    | 34.6              | 36           |
| HND181570      | 1500'  | 70    | 30.2              | 36           |

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## SIGMA UV FILMS

**UV-resistant formula** protects film during extended outdoor storage.

**One-sided cling cast film** delivers strong, secure load containment.

**Available in both hand and machine** formats for flexible application.



| Product   | Width (in) | Length | Gauge | Unit Weight (LBS) | Units/Pallet |
|-----------|------------|--------|-------|-------------------|--------------|
| MBI205090 | 20         | 5000'  | 90    | 36.0              | 40           |

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## SIGMA BLACK TINTED FILM

**Opaque black film** conceals pallet contents to help deter theft.

Delivers the strength and performance of transparent **blown film** with added security.

**Available in both hand and machine** formats for flexible application.



| Product   | Width (in) | Length | Gauge | Unit Weight (LBS) | Units/Pallet |
|-----------|------------|--------|-------|-------------------|--------------|
| HAA181580 | 18         | 1500'  | 80    | 34.56             | 36           |
| MAA205080 | 20         | 5000'  | 80    | 32.0              | 40           |

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