



## Technical Information and Typical Properties

### MIT One Sided Cling Machine Film 1.00 mil




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#### Product Description

Sigma Summit is Sigma's ultra-performance one-side cling, cast film. Summit sets the industry standard with this high quality, consistent machine film perfectly suited for high speed wrapper applications. Summit, in conjunction with our Rite-Gauging methodology will get more product to its destination in as-made condition.

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#### General

Applications      High Volume      High speed wrapping      One-sided cling required  
 Revision Date      6/22/2015      Available in 20 and 30 inch widths

Film Properties	Typical Value		Test Method
	(English)	Tolerance	
Tensile Strength at Yield MD	1250 psi	± 15%	ASTM D882
Tensile Strength at Yield TD	1150psi	± 15%	ASTM D882
Tensile Strength at Break MD	6500psi	± 15%	ASTM D882
Tensile Strength at Break TD	3800psi	± 15%	ASTM D882
Elongation at Break MD	530%	± 15%	ASTM D882
Elongation at Break TD	640%	± 15%	ASTM D882
Protrusion Puncture	14.0 lbs	± 15%	ASTM D5748
Protrusion Puncture Energy	31.0 in-lb	± 15%	ASTM D5748
Elmendorf Tear Strength MD	290 g/mil	± 15%	ASTM D1922
Elmendorf Tear Strength TD	590 g/mil	± 15%	ASTM D1922
Cling - Outside to Inside @ 225%	min 150 g/in	± 15%	ASTM D5458

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Dimensions	Value	Tolerance
Core ID	3.05 inches	± 0.05 in
Film Thickness	25.4 micron	

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Manufactured with pride in the USA and Canada by

### **Sigma Stretch Film**

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